



承插焊支管座  
SW Outlets

GB/T 19326、MSS SP-97

公称尺寸 Nominal Size		支管公称尺寸 Branch Nominal Size		承插孔深度 Depth of Socket	结构长度 Face of Fitting to Crotch		本体直径 OD of Fitting		承插孔壁厚 Socket Wall Thickness		开孔直径 Cut Hole Dia	
DN	NPS	DN	NPS	J <sub>min</sub>	A <sub>max</sub>		D <sub>min</sub>		C <sub>min</sub>		d <sub>min</sub>	
					3000	6000	3000	6000	3000	6000	3000	6000
8 - 900	1/4 - 36	6	1/8	9.5	10	—	27	—	3.18	—	16	—
10 - 900	3/8 - 36	8	1/4	9.5	10	—	27	—	3.78	—	16	—
15 - 900	1/2 - 36	10	3/8	9.5	13	—	30	—	4.01	—	19	—
20 - 900	3/4 - 36	15	1/2	9.5	16	24	38	47	4.67	5.97	24	19
25 - 900	1 - 36	20	3/4	12.5	16	25	47	53	4.90	6.96	30	25
32 - 900	1 <sup>1/4</sup> - 36	25	1	12.5	22	29	56	63	5.69	7.92	36	33
40 - 900	1 <sup>1/2</sup> - 36	32	1 <sup>1/4</sup>	12.5	22	30	66	74	6.07	7.92	45	38
50 - 900	2 - 36	40	1 <sup>1/2</sup>	12.5	24	32	75	83	6.35	8.92	51	49
65 - 900	2 <sup>1/2</sup> - 36	50	2	16.0	24	37	90	104	6.93	10.92	65	59
80 - 900	3 - 36	65	2 <sup>1/2</sup>	16.0	25	—	105	—	8.76	—	76	—
100 - 900	4 - 36	80	3	16.0	30	—	124	—	9.52	—	94	—
125 - 900	5 - 36	100	4	19.0	30	—	154	—	10.69	—	121	—

注释:

1) 承插孔径B和流通孔径D尺寸见21页。

Note:

1) As for the size of socket diameter B and bore D, please refer to the ones in the page of 21.