Technical Literature of Flanges

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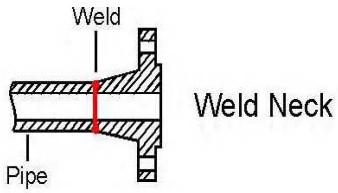
Flanges - General Information

A Flange is a method of connecting pipes, valves, pumps and other equipment to form a pipework system. It also provides easy access for cleaning, inspection or modification. Flanges are usually welded or screwed into such systems and then joined with bolts.

Flange Types

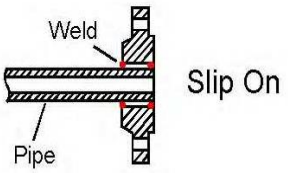
Weld Neck

This flange is circumferentially welded into the system at its neck which means that the integrity of the butt welded area can be easily examined by radiography. The bores of both pipe and flange match, which reduces turbulence and erosion inside the pipeline. The weld neck is therefore favoured in critical applications



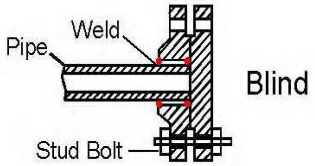
Slip-on

This flange is slipped over the pipe and then fillet welded. Slip-on flanges are easy to use in fabricated applications.



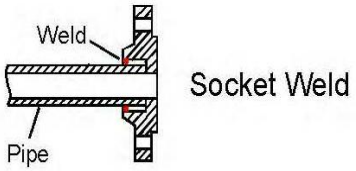
Blind

This flange is used to blank off pipelines, valves and pumps, it can also be used as an inspection cover. It is sometimes referred to as a blanking flange.



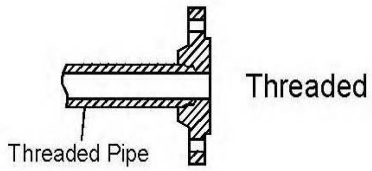
Socket Weld

This flange is counter bored to accept the pipe before being fillet welded. The bore of the pipe and flange are both the same therefore giving good flow characteristics.



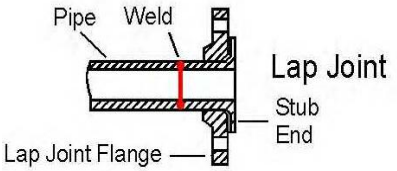
Threaded

This flange is referred to as either threaded or screwed. It is used to connect other threaded components in low pressure, non-critical applications. No welding is required.



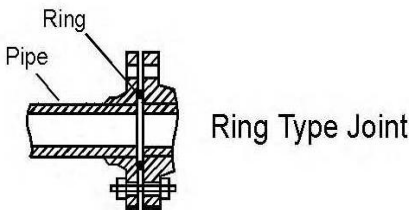
Lap Joint

These flanges are always used with either a stub end or taft which is butt welded to the pipe with the flange loose behind it. This means the stub end or taft always makes the face. The lap joint is favoured in low pressure applications because it is easily assembled and aligned. To reduce cost these flanges can be supplied without a hub and/or in treated, coated carbon steel.



Ring Type Joint

This is a method of ensuring leak proof flange connection at high pressures. A metal ring is compressed into a hexagonal groove on the face of the flange to make the seal. This jointing method can be employed on Weld Neck, Slip-on and Blind Flanges.



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Flanges - General Information

Specifications

ASME B16.5 ASME B16.47 BS 4504 BS 3293 BS 10

Manufacture

Summary of materials used for flanges

	ASME/ ANSI B16.5	ASME B16.47 Series A (or MSS SP-44[1])	ASME B16.47 Series B (or API 605[2])	BS 4504	BS 3293	BS 10[3]
Forging (ASTM A 182)	✔	✔	✔	✔	✔	✔
Plate (ASTM A 240)[4]	✔			✔		✔
Bar[5]						✔
Casting[6]	✔			✔		✔

Notes
1 MSS SP-44 flanges are designated Series A flanges in ASME B16.47.
2 API 605 has been cancelled. API 605 flanges are designated Series B flanges in ASME B16.47.
3 BS 10, although obsolete, remains in use for light weight economy stainless steel flanges.
4 Within specification ANSI B16.5, plate can only be used to provide blind flanges.
5 Most small BS 10 flanges are made from bar.
6 Castings are not included in this manual.

- Materials. Most standards specify the material from which the flange is produced. The purchaser should specify the exact requirements.
- Flange Sizes. All sizes and grades compatible to standard pipe ranges and wall thicknesses (pressure ratings) are available. The table below provides a summary.
- Flange Face. There are various face configurations for flanges. Typically: flat face, raised face, tongue and groove, ring joint.
- Face Finish. The finish on the face of a flange is measured as an Arithmetical Average Roughness Height (AARH). The finish is determined by the standard used. For example, ANSI B16.5 specifies face finishes within a range 125AARH - 500AARH (3.2 Ra to 12.5 Ra). Other finishes are available on request, for example 1.6 Ra max, 1.6/3.2 Ra, 3.2/6.3 Ra or 6.3/12.5 Ra. The range 3.2/6.3 Ra is most common.

Summary of flange sizes specified by common standards

Flange Type	Specifications				
	ASME/ANSI B16.5	ASME B16.47 Series A (or MSS SP-44[1])	ASME B16.47 Series B (or API 605[2])	BS 4504 (ISO 7005-1)	BS 3293
	Nominal Pipe Sizes				
	< NPS 26	≥NPS 26	≥NPS 26	DN 10 to DN 4000	≥ NPS 26
	Nominal Pressure (Class)				
	Class (lb)	Class (lb)	Class (lb)	PN (bar)	Class (lb)
Weld Neck	150-2500	150-900	75-900	2.5-40	150-600
Slip-on	150-1500	-	-	2.5-40	150-600
Blind	150-2500	300-900	300-900	2.5-40	-
Lap Joint	150-2500	-	-	6-40[3]	-
Socket Weld	150-1500	-	-	N/A	-
Threaded	150-2500	-	-	6-40	-
Flat/Raised Facings	As above	As above	As above	As above	As above
Ring Joint Facings	150-2500	300-900	300-900	2.5-40	300-600
Other Facings	150-2500[3]	-	-	2.5-40	-

Notes
1 MSS SP-44 flanges are designated Series A flanges in ASME B16.47. It also covers flanges in the range NPS 12 to 24, these being equivalent to ASME/ANSI B16.5 flanges in the same range (except for the addition of NPS 22 in MSS SP-44).
2 API 605 has been cancelled. API 605 flanges are designated Series B flanges in ASME B16.47. Ranges quoted are based on ASME B16.47 Series B.
3 Dimensions not covered in this summary.

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ASME/ANSI B16.5-1996 and B16.47-1996

American national standards ASME/ANSI B16.5 and B16.47 together cover pipe flanges up to NPS 60 (NPS 48 is the largest detailed in this summary). ASME/ANSI B16.47 covers two series of flanges, Series A which is equivalent to MSS SP-44 (the 1996 Edition of MSS SP-44 complies with B16.47 tolerances), and Series B which is equivalent to API 605 (API 605 is now cancelled).

Dimensions and Tolerances

Tolerances on flange dimensions (ASME/ANSI B16.5 and B16.47, and MSS SP-44)

Dimension	Range	Tolerance	
		in	mm
General and Blind Flanges (For blind flange dimensions see page 8-23 for B16.5, page 8-46 for B16.47 Series A / MSS SP-44 and page 8-51 for B16.47 Series B / API 605):			
G (raised face diameter)	≤ NPS 24	±0.03	±0.76
	≥ NPS 26, with 0.06 in raised face	±0.08	± 2.03
	≥ NPS 26, with 0.25 in raised face	±0.04	± 1.02
I (bolt hole diameter)	All	No tolerance in B16.5 or B16.47	
J (bolt circle diameter)	All	±0.06	±1.52
Centre to centre of adjacent bolt holes	All	±0.03	±0.76
Eccenticity of bolt circle and machined facing diameters	≤ NPS 2 1/2	±0.03	±0.76
	≥ NPS 3	±0.06	±1.52
Weld Neck Flanges[1] (For dimensions see page 8-10 for B16.5, page 8-46 for B16.47 Series A / MSS SP-44 and page 8-51 for B16.47 Series B / API 605):			
D (overall length)	≤ NPS 4	+0.06	+1.52
	NPS 5 to 10	+0.06, -0.12	+1.52, -3.05
	NPS 12 to 24	+0.12, -0.18	+3.05, -4.57
	≥ NPS 26	±0.19	±4.83
Thickness of hub	All	> 87.5% of pipe nominal wall thickness	
Slip on (see page 8-17), Lap Joint (see page 8-32 for dimensions) and Socket Welding (see page 8-30 for dimensions) Flanges:			
B (inside diameter, or bore)	≤ NPS 10	+0.03, -0.0	+0.76, -0.0
	≥ NPS 12	+0.06, -0.0	+1.52, -0.0
Threaded Flanges (see page 8-40 for dimensions):			
B (counterbore) (Not applicable for Class 150 lb)	≤ NPS 10	+0.03, -0.0	+0.76, -0.0
	≥ NPS 12	+0.06, -0.0	+1.52, -0.0
Ring Joint Facing (See page 6 for dimensions; see page 9 for tolerances)			

Note
1 See page 5 for weld neck welding end dimension and tolerance data.

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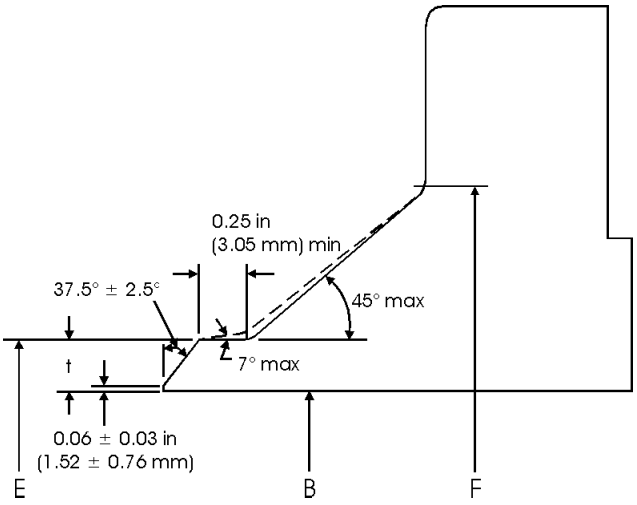
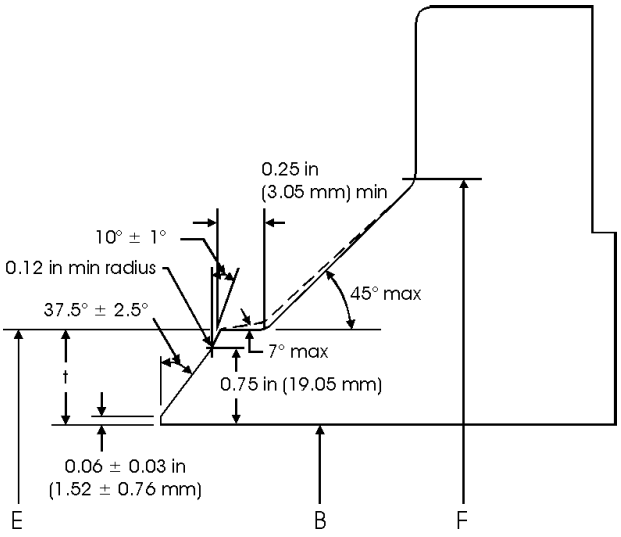
General - ASME/ANSI B16.5 & B16.47

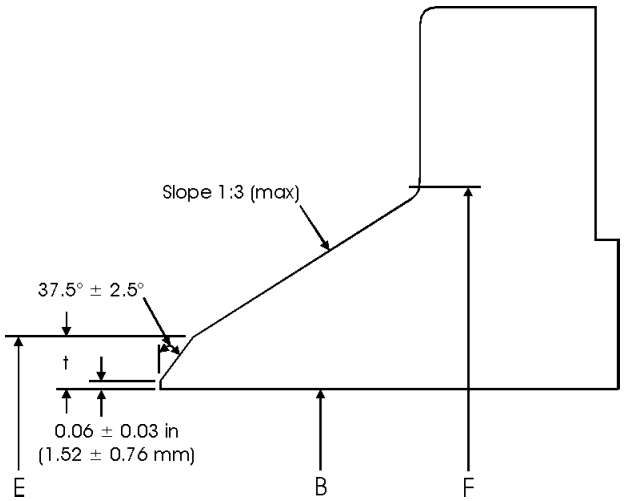
Weld Neck Flanges - Welding Ends



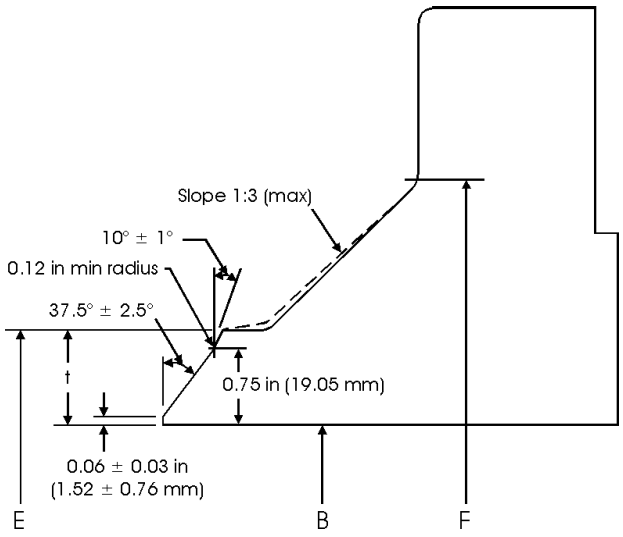
ASME/ANSI B16.5 (NPS 1/2 to 24) Weld Neck Flange Bevel (with no backing ring) for Wall Thicknesses (t) from 0.19 to 0.88 in (4.83 to 22.35 mm).



ASME/ANSI B16.5 (NPS 1/2 to 24) Weld Neck Flange Bevel (with no backing ring) for Wall Thicknesses (t) >0.88 in (22.35 mm).



ASME B16.47 and MSS SP-44 (>NPS 24) Weld Neck Flange Bevel (with no backing ring) for Wall Thickness (t) = 0.19 to 0.88 in (4.83 to 22.35 mm).



ASME B16.47 and MSS SP-44 (>NPS 24) Weld Neck Flange Bevel (with no backing ring) for Wall Thicknesses (t) > 0.88 in (22.35 mm).

Tolerances on welding end dimensions (ASME/ANSI B16.5 and B16.47, and MSS SP-44)

Dimension	Range	Tolerance	
		in	mm
E (outside diameter at welding end)	< NPS 5	+0.09, -0.03	+2.29, -0.76
	NPS 6 to 24	+0.16, -0.03	+4.06, -0.76
	> NPS 26	+0.21, -0.06	+5.33, -1.52
B (inside diameter of flange)	B ≤ NPS 10	±0.03	± 0.76
	B ≥ NPS 12 to 18	+/-0.03	±0.76
	B > NPS 20	+0.12, -0.06	+3.05, -1.52
t (thickness at weld bevel)	All	>87.5%	

Note

- t = Nominal wall thickness of the pipe. Additional thickness at the weld bevel (up to 0.5 x t) may be provided on the inside or outside diameter (or partially on both) of the hub if it is used with light walled higher strength pipe. Hub diameter, F, may also be increased.

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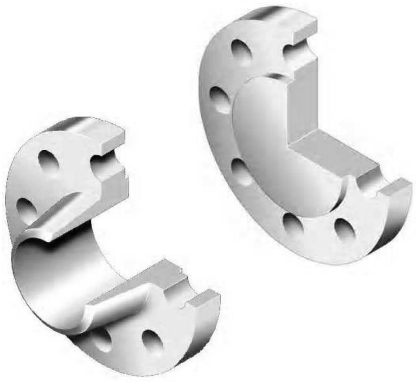
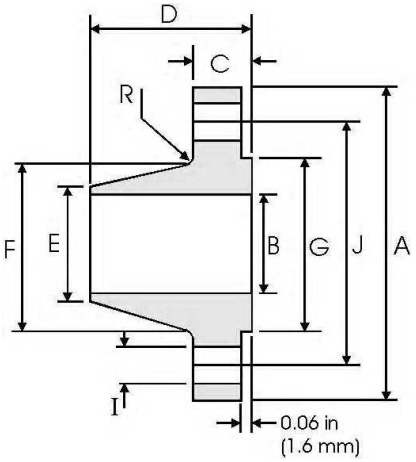
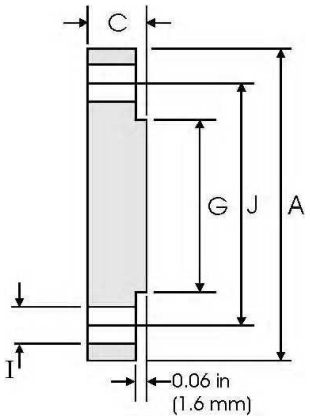
ASME B16.47 Series A (MSS SP-44) Flanges





Weld Neck



Blind

Class 150 lb

Pipe	Flange Data				Hub Data		Raised Face	Drilling Data			Radius
Nominal Pipe Size	A	C		D	E	F	G	H	I	J	R
	Overall Diameter	WNF Flange Thickness min	Blind Flange Thickness min	Overall Length WNF	Diameter at Weld Bevel	Hub Diameter	Face Diameter	Number of Holes	Bolt Hole Diameter	Diameter of Circle of Holes	Fillet
	in mm	in mm	in mm	in mm	in mm	in mm	in mm		in mm	in mm	in mm
22	29.50 749.30	1.81 45.97	1.81 45.97	5.88 149.35	22.00 558.80	24.00 609.60	25.25 641.35	20	1.38 35.05	27.25 692.15	0.38 9.65
26	34.25 869.95	2.69 68.33	2.69 68.33	4.75 120.65	26.00 660.40	26.62 676.15	29.50 749.30	24	1.38 35.05	31.75 806.45	0.38 9.65
28	36.50 927.10	2.81 71.37	2.81 71.37	4.94 125.48	28.00 711.20	28.62 726.95	31.50 800.10	28	1.38 35.05	34.00 863.60	0.44 11.18
30	38.75 984.25	2.94 74.68	2.94 74.68	5.38 136.65	30.00 762.00	30.75 781.05	33.75 857.25	28	1.38 35.05	36.00 914.40	0.44 11.18
32	41.75 1060.5	3.19 81.03	3.19 81.03	5.69 144.53	32.00 812.80	32.75 831.85	36.00 914.40	28	1.62 41.15	38.50 977.90	0.44 11.18
34	43.75 1111.3	3.25 82.55	3.25 82.55	5.88 149.35	34.00 863.60	34.75 882.65	38.00 965.20	32	1.62 41.15	40.50 1028.7	0.50 12.70
36	46.00 1168.4	3.56 90.42	3.56 90.42	6.19 157.23	36.00 914.40	36.75 933.45	40.25 1022.4	32	1.62 41.15	42.75 1085.9	0.50 12.70
38	48.75 1238.3	3.44 87.38	3.44 87.38	6.19 157.23	38.00 965.20	39.00 990.60	42.25 1073.2	32	1.62 41.15	45.25 1149.4	0.50 12.70
40	50.75 1289.1	3.56 90.42	3.56 90.42	6.44 163.58	40.00 1016.0	41.00 1041.4	44.25 1124.0	36	1.62 41.15	47.25 1200.2	0.50 12.70
42	53.00 1346.2	3.81 96.77	3.81 96.77	6.75 171.45	42.00 1066.8	43.00 1092.2	47.00 1193.8	36	1.62 41.15	49.50 1257.3	0.50 12.70
44	55.25 1403.4	4.00 101.60	4.00 101.60	7.00 177.80	44.00 1117.6	45.00 1143.0	49.00 1244.6	40	1.62 41.15	51.75 1314.5	0.50 12.70
46	57.25 1454.2	4.06 103.12	4.06 103.12	7.31 185.67	46.00 1168.4	47.12 1196.9	51.00 1295.4	40	1.62 41.15	53.75 1365.3	0.50 12.70
48	59.50 1511.3	4.25 107.95	4.25 107.95	7.56 192.02	48.00 1219.2	49.12 1247.7	53.50 1358.9	44	1.62 41.15	56.00 1422.4	0.50 12.70

Notes
- ASME B16.47 Series A flanges (≥ NPS 26) are MMS SP-44 flanges. MSS SP-44 also covers NPS 12 to NPS 24 flanges which are equivalent to ASME B16.5. MSS SP-44 is the only source for the NPS 22 flange dimensions above.
- Dimension B is to be specified by the purchaser. It corresponds to the pipe inside diameter.
- Flat face flanges may be provided at full thickness, C, or with raised face removed (the latter is nonstandard).
- WNF = Weld Neck Flange.
- The large end of the hub may be straight or tapered.
- For ring joint facings see page 6. For weld end bevel see page 5.
- For tolerances see page 4.

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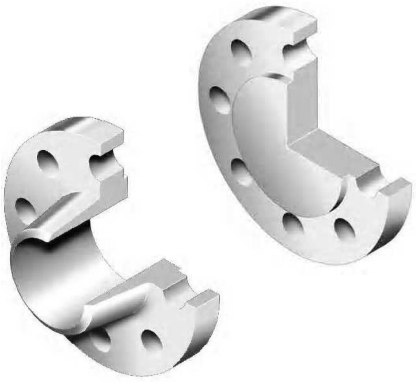
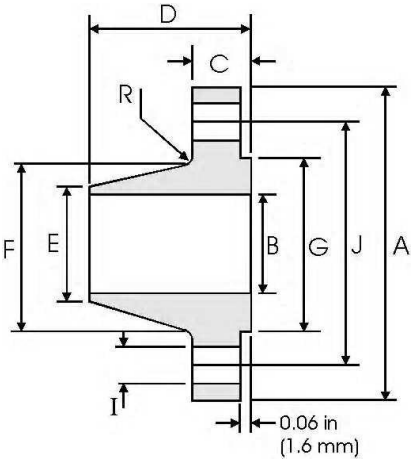
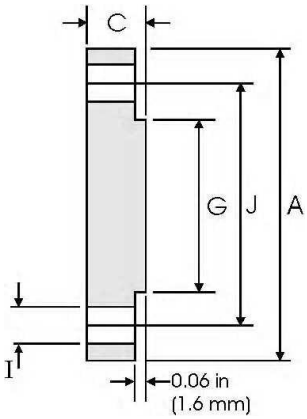
ASME B16.47 Series A (MSS SP-44) Flanges





Weld Neck



Blind

Class 300 lb

Pipe	Flange Data				Hub Data		Raised Face	Drilling Data			Radius
Nominal Pipe Size	A	C		D	E	F	G	H	I	J	R
	Overall Diameter	WNF Flange Thickness min	Blind Flange Thickness min	Overall Length WNF	Diameter at Weld Bevel	Hub Diameter	Face Diameter	Number of Holes	Bolt Hole Diameter	Diameter of Circle of Holes	Fillet
	in mm	in mm	in mm	in mm	in mm	in mm	in mm		in mm	in mm	in mm
22	33.00 838.20	2.62 66.55	2.62 66.55	6.50 165.10	22.00 558.80	25.25 641.35	25.25 641.35	24	1.62 41.15	29.25 742.95	0.38 9.65
26	38.25 971.55	3.12 79.25	3.31 84.07	7.25 184.15	26.00 660.40	28.38 720.85	29.50 749.30	28	1.75 44.45	34.50 876.30	0.38 9.65
28	40.75 1035.1	3.38 85.85	3.56 90.42	7.75 196.85	28.00 711.20	30.50 774.70	31.50 800.10	28	1.75 44.45	37.00 939.80	0.44 11.18
30	43.00 1092.2	3.62 91.95	3.75 95.25	8.25 209.55	30.00 762.00	32.56 827.02	33.75 857.25	28	1.88 47.75	39.25 996.95	0.44 11.18
32	45.25 1149.4	3.88 98.55	3.94 100.08	8.75 222.25	32.00 812.80	34.69 881.13	36.00 914.40	28	2.00 50.80	41.50 1054.1	0.44 11.18
34	47.50 120.50	4.00 101.60	4.12 104.65	9.12 231.65	34.00 863.60	36.88 936.75	38.00 965.20	28	2.00 50.80	43.50 1104.9	0.50 12.70
36	50.00 1270.0	4.12 104.65	4.38 111.25	9.50 241.30	36.00 914.40	39.00 990.60	40.25 1022.4	32	2.12 53.85	46.00 1168.4	0.50 12.70
38	46.00 1168.4	4.25 107.95	4.25 107.95	7.12 180.85	38.00 965.20	39.12 993.65	40.50 1028.7	32	1.62 41.15	43.00 1092.2	0.50 12.70
40	48.75 1238.3	4.50 114.30	4.50 114.30	7.62 193.55	40.00 1016.0	41.25 1047.8	42.75 1085.9	32	1.75 44.45	45.50 1155.7	0.50 12.70
42	50.75 1289.1	4.69 119.13	4.69 119.13	7.88 200.15	42.00 1066.8	43.25 1098.6	44.75 1136.7	32	1.75 44.45	47.50 1206.6	0.50 12.70
44	53.25 1352.6	4.88 123.95	4.88 123.95	8.12 206.25	44.00 1117.6	45.25 1149.4	47.00 1193.8	32	1.88 47.75	49.75 1263.7	0.50 12.70
46	55.75 1416.1	5.06 128.52	5.06 128.52	8.50 215.90	46.00 1168.4	47.38 1203.5	49.00 1244.0	28	2.00 50.80	52.00 1320.8	0.50 12.70
48	57.75 1466.9	5.25 133.35	5.25 133.35	8.81 223.77	48.00 1219.2	49.38 1254.3	51.25 1301.8	32	2.00 50.80	54.00 1371.6	0.50 12.70

Notes
- ASME B16.47 Series A flanges (≥ NPS 26) are MMS SP-44 flanges. MSS SP-44 also covers NPS 12 to NPS 24 flanges which are equivalent to ASME B16.5. MSS SP-44 is the only source for the NPS 22 flange dimensions above.
- Dimension B is to be specified by the purchaser. It corresponds to the pipe inside diameter.
- Flat face flanges may be provided at full thickness, C, or with raised face removed (the latter is nonstandard).
- WNF = Weld Neck Flange.
- The large end of the hub may be straight or tapered.
- For ring joint facings see page 6. For weld end bevel see page 5.
- For tolerances see page 4.

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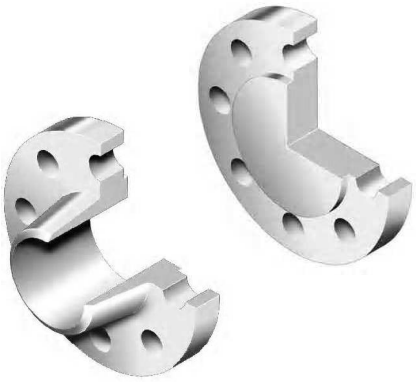
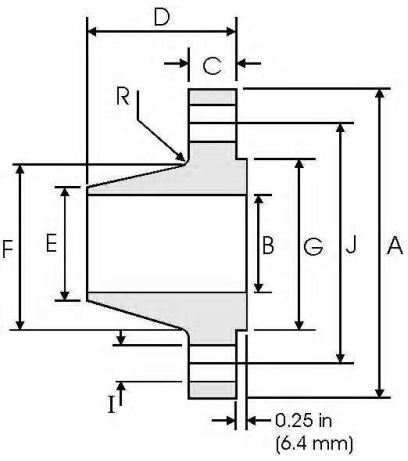
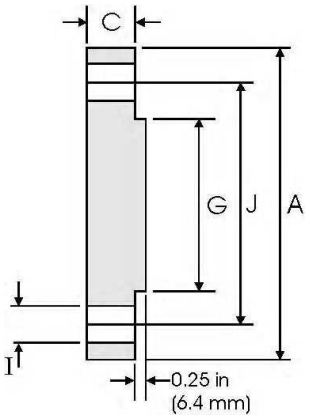
ASME B16.47 Series A (MSS SP-44) Flanges





Weld Neck



Blind

Class 600 lb

Pipe	Flange Data				Hub Data		Raised Face	Drilling Data			Radius
Nominal Pipe Size	A	C		D	E	F	G	H	I	J	R
	Overall Diameter	WNF Flange Thickness min	Blind Flange Thickness min	Overall Length WNF	Diameter at Weld Bevel	Hub Diameter	Face Diameter	Number of Holes	Bolt Hole Diameter	Diameter of Circle of Holes	Fillet
	in mm	in mm	in mm	in mm	in mm	in mm	in mm		in mm	in mm	in mm
22	34.25 869.95	3.75 95.25	3.75 95.25	7.75 196.85	22.00 558.80	26.25 666.75	25.25 641.35	24	1.88 47.75	30.62 777.75	0.44 11.18
26	40.00 1016.0	4.25 107.95	4.94 125.48	8.75 222.25	26.00 660.40	29.44 747.78	29.50 749.30	28	2.00 50.80	36.00 914.40	0.50 12.70
28	42.25 1073.2	4.38 111.25	5.19 131.83	9.25 234.95	28.00 711.20	31.62 803.15	31.50 800.10	28	2.12 53.85	38.00 965.20	0.50 12.70
30	44.50 1130.3	4.50 114.30	5.50 139.70	9.75 247.65	30.00 762.00	33.94 862.08	33.75 857.25	28	2.12 53.85	40.25 1022.4	0.50 12.70
32	47.00 1193.8	4.62 117.35	5.81 147.57	10.25 260.35	32.00 812.80	36.12 917.45	36.00 914.40	28	2.38 60.45	42.50 1079.5	0.50 12.70
34	49.00 1244.6	4.75 120.65	6.06 153.92	10.62 269.75	34.00 863.60	38.31 973.07	38.00 965.20	28	2.38 60.45	44.50 1130.3	0.56 14.22
36	51.75 1314.5	4.88 123.95	6.38 162.05	11.12 282.45	36.00 914.40	40.62 1031.75	40.25 1022.35	28	2.62 66.55	47.00 1193.0	0.56 14.22
38	50.00 1270.0	6.00 152.40	6.12 155.45	10.00 254.00	38.00 965.20	40.25 1022.35	41.50 1054.10	28	2.38 60.45	45.75 1162.1	0.56 14.22
40	52.00 1320.8	6.25 158.75	6.38 162.05	10.38 263.65	40.00 1016.0	42.25 1073.2	43.75 1111.3	32	2.38 60.45	47.75 1212.9	0.56 14.22
42	55.25 1403.4	6.62 168.15	6.75 171.45	11.00 279.40	42.00 1066.8	44.38 1127.3	46.00 1168.4	28	2.62 66.55	50.50 1282.7	0.56 14.22
44	57.25 1454.2	6.81 172.97	7.00 177.80	11.38 289.05	44.00 1117.6	46.50 1181.1	48.25 1225.6	32	2.62 66.55	52.50 1333.5	0.56 14.22
46	59.50 1511.3	7.06 179.32	7.31 185.67	11.81 299.97	46.00 1168.4	48.62 1235.0	50.25 1276.4	32	2.62 66.55	54.75 1390.7	0.56 14.22
48	62.75 1593.9	7.44 188.98	7.69 195.33	12.44 315.98	48.00 1219.2	50.75 1289.1	52.50 1333.5	32	2.88 73.15	57.50 1460.5	0.56 14.22

Notes
- ASME B16.47 Series A flanges (≥ NPS 26) are MMS SP-44 flanges. MSS SP-44 also covers NPS 12 to NPS 24 flanges which are equivalent to ASME B16.5. MSS SP-44 is the only source for the NPS 22 flange dimensions above.
- Class 600 Series A dimensions at NPS 38 and larger also apply to Class 600 Series B flanges.
- Dimension B is to be specified by the purchaser. It corresponds to the pipe inside diameter.
- Flat face flanges may be provided at full thickness, C + raised face, or with raised face removed (the latter is nonstandard).
- WNF = Weld Neck Flange.
- The large end of the hub may be straight or tapered.
- For ring joint facings see page 6. For weld end bevel see page 5.
- For tolerances see page 4.

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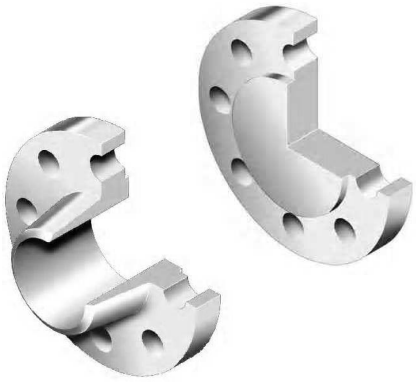
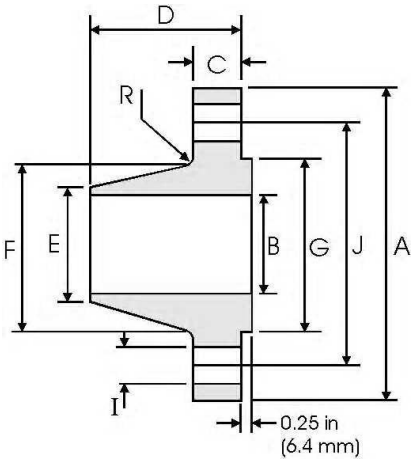
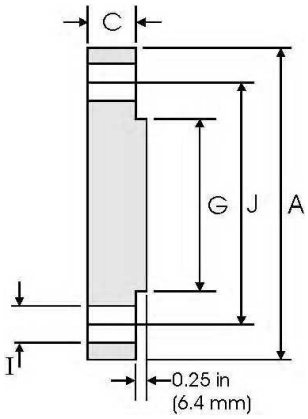
ASME B16.47 Series A (MSS SP-44) Flanges





Weld Neck



Blind

Class 900 lb

Pipe	Flange Data				Hub Data		Raised Face	Drilling Data			Radius
Nominal Pipe Size	A	C		D	E	F	G	H	I	J	R
	Overall Diameter	WNF Flange Thickness min	Blind Flange Thickness min	Overall Length WNF	Diameter at Weld Bevel	Hub Diameter	Face Diameter	Number of Holes	Bolt Hole Diameter	Diameter of Circle of Holes	Fillet
	in mm	in mm	in mm	in mm	in mm	in mm	in mm		in mm	in mm	in mm
26	42.75 1085.9	5.50 139.70	6.31 160.27	11.25 285.75	26.00 660.40	30.50 774.70	29.50 749.30	20	2.88 73.15	37.50 952.50	0.44 11.18
28	46.00 1168.4	5.62 142.75	6.75 171.45	11.75 298.45	28.00 711.20	32.75 831.85	31.50 800.10	20	3.12 79.25	40.25 1022.4	0.50 12.70
30	48.50 1231.9	5.88 149.35	7.18 182.37	12.25 311.15	30.00 762.00	35.00 889.00	33.75 857.25	20	3.12 79.25	42.75 1085.9	0.50 12.70
32	51.75 1314.5	6.25 158.75	7.62 193.55	13.00 330.20	32.00 812.80	37.25 946.15	36.00 914.40	20	3.38 85.85	45.50 1155.7	0.50 12.70
34	55.00 1397.0	6.50 165.10	8.06 204.72	13.75 349.25	34.00 863.60	39.62 1006.4	38.00 965.20	20	3.62 91.95	48.25 1225.6	0.56 14.22
36	57.50 1460.5	6.75 171.45	8.44 214.38	14.25 361.95	36.00 914.40	41.88 1063.8	40.25 1022.4	20	3.62 91.95	50.75 1289.1	0.56 14.22
38	57.50 1460.5	7.50 190.50	8.50 215.90	13.88 352.55	38.00 965.20	42.25 1073.2	43.25 1098.6	20	3.62 91.95	50.75 1289.1	0.75 19.05
40	59.50 1511.3	7.75 196.85	8.81 223.77	14.31 363.47	40.00 1016.0	44.38 1127.3	45.75 1162.1	24	3.62 91.95	52.75 1339.9	0.81 20.57
42	61.50 1562.1	8.12 206.25	9.12 231.65	14.62 371.35	42.00 1066.8	46.31 1176.3	47.75 1212.9	24	3.62 91.95	54.75 1390.7	0.81 20.57
44	64.88 1648.0	8.44 214.38	9.56 242.82	15.38 390.65	44.00 1117.6	48.62 1235.0	50.00 1270.0	24	3.88 98.55	57.62 1463.6	0.88 22.35
46	68.25 1733.6	8.88 225.55	10.06 255.52	16.18 410.97	46.00 1168.4	50.88 1292.4	52.50 1333.5	24	4.12 104.65	60.50 1536.7	0.88 22.35
48	70.25 1784.4	9.19 233.43	10.38 263.65	16.50 419.10	48.00 1219.2	52.88 1343.2	54.50 1384.3	24	4.12 104.65	62.50 1587.5	0.94 23.88

Notes
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- Class 900 Series A dimensions at NPS 38 and larger also apply to Class 900 Series B flanges.
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- Flat face flanges may be provided at full thickness, C + raised face, or with raised face removed (the latter is nonstandard).
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